

What is claimed is:

1. An evacuable valve comprising a body member provided with an air-through portion passing from its front face to its back face, and a filmy valve body disposed so as to open and close the air-through portion, wherein
 - the body member includes a valve seat portion for mounting the valve body, said valve seat portion having a valve body contacting area which slants toward the front face as running from the central part thereof to the periphery, and
 - the air-through portion is arranged to radiate in the valve seat portion with a view from above, and
 - the valve body is securely fixed to the central part of the valve seat portion and is movable close to or away from the valve body contacting face by floating except for the fixed portion, and closes the air-through portion while contacting the valve body contacting area.
2. The evacuable valve of claim 1, wherein
 - it includes a depressed area on the front face thereof, whereby one evacuable valve can at least partly rest in the depressed area of the other valve,
 - and accordingly the evacuable valves can be piled up by putting the front face of one evacuable valve and the back face of the other evacuable valve together.
3. An evacuable bag made of flexible resin film and of internal sealable structure, wherein
 - the evacuable valve of claim 1 or 2 is mounted to communicate between the outside and inside of the bag through the air-through portion formed on a valve seat portion of the evacuable valves,
 - whereby the bag may be evacuated and keep the evacuated state.
4. A production process of the evacuable bag comprising steps of:
 - opening a valve mounting hole in the flexible resin film;
 - taking one from the piled evacuable valves of claim 1 or

2;

positioning the evacuable valve to coincide with the valve
mounting hole; and

bonding the evacuable valves to the film.